

Phrozen Sonic Mighty 4K

Phrozen Resins	Basic Info			Bottom Layer				Transition Layer		Normal Layer 一般層設定		
	Layer Height (mm)	Retract Speed (mm/min)	(Bottom) Light-off Delay (s)	Bottom Layer Count	Bottom Exposure Time (s)	Bottom Lift Distance (mm)	Bottom Lifting Speed (mm/min)	Transition Layer Count	Transition Type	Exposure Time (s)	Lifting Distance (mm)	Lifting Speed (mm/min)
1 Phrozen ABS-like Resin - Gray / White	0.05	150	12	6	30	8	60	6	Linear	2 - 2.5	7	60
2 Phrozen Aqua Resin - Green / Blue / Gray-4k	0.05	150	12	6	30	8	60	6	Linear	2 - 2.5	7	60
3 Phrozen TR250 High Temp Resin - Deep Gray	0.05	150	17	6	30	8	60	6	Linear	4 - 4.5	7	60
4 Phrozen TR250LV High Temp Resin - Gray	0.05	150	13	6	30	8	60	6	Linear	2 - 2.5	7	60
5 Phrozen Rock-Black Stiff Resin	0.05	150	13	6	30	8	60	6	Linear	2.5 - 3	7	60
6 Phrozen Nylon-Green Tough Resin	0.05	150	15	6	30	8	60	6	Linear	2.5 - 3	7	60
7 Phrozen Beige-Basic Resin	0.05	150	15	6	30	8	60	6	Linear	2.3 - 3	7	60
8 Phrozen Beige-Flex Resin	0.05	150	17	6	30	8	60	6	Linear	2.3 - 3	7	60
9 Phrozen Beige Low-Irritation Resin	0.05	150	17	6	30	8	60	6	Linear	4.5 - 5	7	60
10 Phrozen Wax-like Green Castable Resin	0.05	100	16	6	30	8	60	6	Linear	4 - 4.5	7	60
11 Phrozen Wax-like Violet Castable Resin	0.05	100	17	6	30	8	60	6	Linear	6 - 6.5	7	60
12 Phrozen SC-801 Clear Resin	0.05	150	13	6	30	8	60	6	Linear	5 - 6	7	60
13 Phrozen Water-Washable Resin - Rapid Black	0.05	150	13	6	30	8	60	6	Linear	2 - 2.5	7	60
14 Phrozen Water-Washable Resin - Model Gray	0.05	150	12	6	30	8	60	6	Linear	2 - 2.5	7	60

層高 回程速度 滅燈時間 底層數 底層曝光時間 底層抬升距離 底層抬升速度 過渡層計數 曝光時間 抬升距離 抬升速度